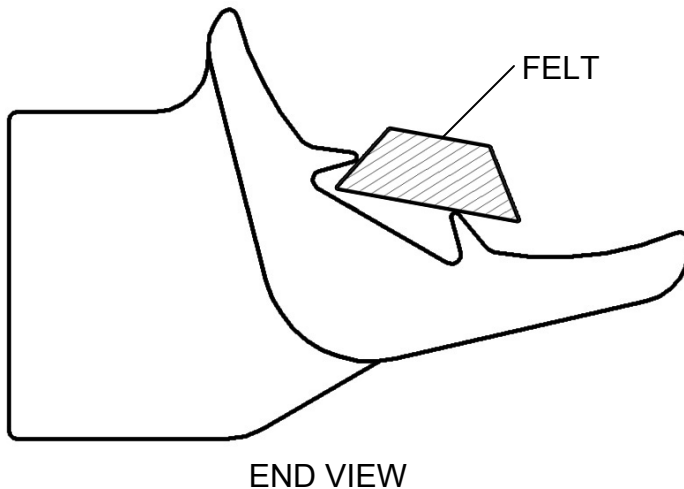


INSTRUCTIONS FOR REPLACING FELT INK DISTRIBUTION IN THE ROL-FLO:



1. Remove nut and roller from assembly and remove worn felt
2. Lay felt pad into full length of slot placing tapered edge of felt under lip of slot.
3. Then using fingers, press evenly along the full length of pad to obtain snug fit in slot.
4. Replace the rubber roller and nut, saturate pad by squeezing plastic handle, and your Rol-Flo Stenciler is ready to use again.

CLEANING INSTRUCTIONS:

For better performance, the Rol-Flo Assembly and replacement roll should be cleaned whenever the parts of the assembly or the felt become clogged. The use of the Rol-Flo unit will determine the necessity of cleaning.

To clean the Rol-Flo Assembly, first remove the plastic handle/ink reservoir (1). Next remove the rubber spacer valve (2). After removing the nut (6) on the end of the roller shaft, remove the roller (5). Then the felt transfer strip (8) can be removed by use of a cleaning hook (used with a stencil machine). We recommend replacing the felt transfer strip, the ink check plug, and the rubber washer periodically.

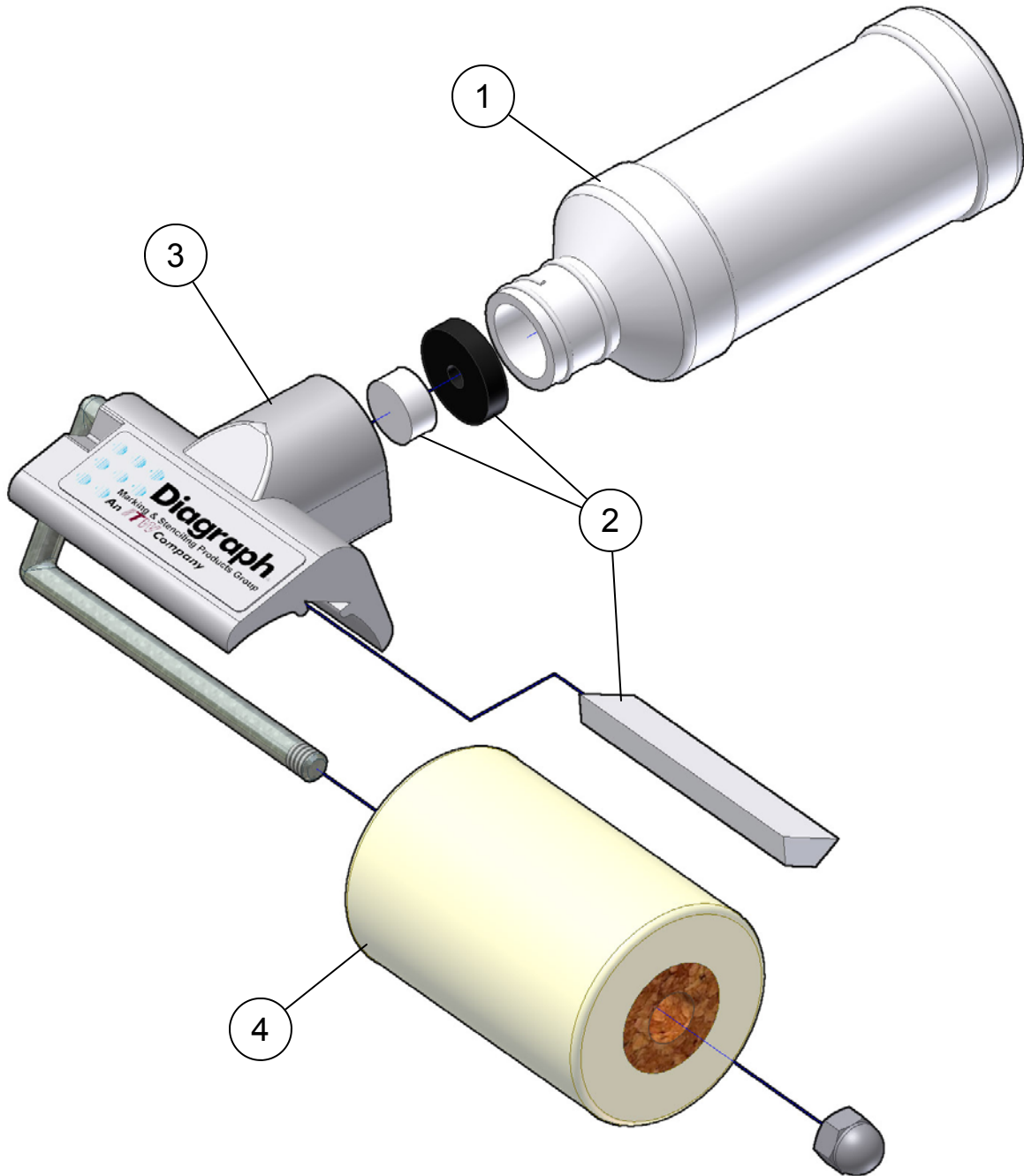
Now the head and axle assembly can be placed in a container of Rol-It-On Conditioner to soak.

This soaking can be overnight or over a weekend, and the unit should then be assembled in reverse order.

Excess Rol-It-On Conditioner can be removed from the roller by running the unit over kraft paper, and since the Rol-It-On Conditioner is compatible with the Rol-It-On Ink, it is not necessary for the unit to be completely dried.

CAUTION: DO NOT CLEAN ROL-FLO WITH ANY SOLVENT OTHER THAN ROL-IT-ON CONDITIONER. THE USE OF ANY OTHER MATERIAL WILL CAUSE A SWELLING AND DETERIORATION OF THE ROLLS.

REPLACEMENT PARTS:



ITEM	STOCK NO.	DESCRIPTION	REQ'D
1	0609-202	Handle (Bottle), Rol-Flo	1
2	0601-800	Rol-Flo Maintenance Kit	1
3	0601-703	Head and Axle Assembly, 3"	1
4	0408-102	RIO Roll, 3"	1
5	*0609-201	Rol-Flo Cover, 3"	1

* Item not shown